



Dart Hawkesbury  
1270 Aberdeen St  
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Canada

Tel (613) 632-5200

**D412-698-012**  
**Job Sheet 167888**



**Part No:** D412-698-012

**Job Qty:** 1 ea

**Part Name:** Cabin Door Roller RH Aluminum Door



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** High

**Job Created:** 11/7/17

**Job Tracking No:**

**Due Date:** 11/23/17

**Created By:** Victoria Michaud-Febrille

**Type:** SOLD

**Description:**

**Customer:** Heli-Lift International Inc (CHLIF01)

Hangar No. 2 Yorkton Airport, PO Box 1971 Yorkton, SK, S3N3X3 Canada ph:(306) 783-5438

**Note:** SALES ORDER 1077

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 1 Ea  |            | 11/23/17 | 0.00      | 0.00    | Start Up Stores/Pkg2  |           | <i>[Signature]</i> |
| 110   | Packaging          | 1 pcs |            | 11/23/17 | 0.00      | 0.00    | Packaging1            |           | <i>[Signature]</i> |
| 120   | QC                 | 1 pcs |            | 11/23/17 | 0.00      | 0.00    | QC4                   |           | <i>SMB</i>         |
| 125   | DC                 | 1 pcs |            | 11/23/17 | 0.00      | 0.00    | DC                    |           |                    |
| 130   | Packaging          | 1 pcs |            | 11/23/17 | 0.00      | 0.00    | Packaging3            |           | <i>SMB</i>         |
| 140   | QC21-FG            | 1 Ea  |            | 11/23/17 | 0.00      | 0.00    | QC21                  |           |                    |

Part Op 125 - Photocopy bluefile and create labels per PPP D412-698-012 CHG003  
Descriptions: 130 - Identify and pack for shipping as per PPP D412-698-012 Location : FG034

DAS  
21  
S-69

NOV 20 2017

### Job Allocations

| Operation             | Component Part             | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | ✓ D3121-141 <i>SG10733</i> | 3        | 3         | 0         | 0       |
|                       | ✓ D3121-144 <i>SG10733</i> | 1        | 3         | 0         | 0       |
|                       | ✓ D3137-043 <i>F116817</i> | 1        | 12        | 0         | 0       |
|                       | ✓ D3183-044 <i>F110602</i> | 1        | 5         | 0         | 0       |
|                       | ✓ D3199-1 <i>F154909x1</i> | 9        | 36        | 0         | 0       |
|                       | ✓ D3202-1 <i>SG10717</i>   | 1        | 16        | 0         | 0       |

*SG10725x6 F165208x2*

### Part Specifications

Specifications could not be found.

Plex 11/7/17 2:57 PM dart.Michaud-Febrille.Victoria

**Dart Aerospace Ltd.**

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**DART**  
AEROSPACE

**S010736**

Cabin Door Roller RH Aluminum Door

**D412-698-012**

**PART NO:**

**Revision:**

**Operation:**

**Change No:**

**Start up Operation**

Mfg Date: 11/16/17

Job No: 167888



**6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS**

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

| Qty<br>-011 | Qty<br>-012 | Qty<br>-013 | Qty<br>-017 | Qty<br>-019 | Qty<br>-021 | Qty<br>-027 | Qty<br>-028 | Part Number   | Description                      |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------------|
| X           |             |             |             |             |             |             |             | D412-698-011  | CABIN DOOR ROLLER KIT, LH        |
|             | X           |             |             |             |             |             |             | D412-698-012  | CABIN DOOR ROLLER KIT, RH        |
|             |             | X           |             |             |             |             |             | D412-698-013  | DOOR HANDLE KIT                  |
|             |             |             | X           |             |             |             |             | D412-698-017  | REPLACEMENT DOOR TRACK KIT       |
|             |             |             |             | X           |             |             |             | D412-698-019  | BEARING OVERHAUL KIT             |
|             |             |             |             |             | X           |             |             | D412-698-021  | REPLACEMENT SHIM KIT             |
|             |             |             |             |             |             | X           |             | D412-689-027  | BRACKET KIT, LH (ALUMINUM DOORS) |
|             |             |             |             |             |             |             | X           | D412-689-028  | BRACKET KIT, RH (ALUMINUM DOORS) |
| 3           | 3           |             |             |             |             |             |             | D3121-141     | BRACKET ASSEMBLY                 |
| 1           |             |             |             |             |             |             |             | D3121-143     | BRACKET ASSEMBLY                 |
|             | 1           |             |             |             |             |             |             | D3121-144     | BRACKET ASSEMBLY                 |
| 1           | 1           |             |             |             |             |             |             | D3137-043     | BRACKET ASSEMBLY                 |
| 1           |             |             |             |             |             |             |             | D3183-043     | BRACKET ASSEMBLY                 |
|             | 1           |             |             |             |             |             |             | D3183-044     | BRACKET ASSEMBLY                 |
| 9           | 9           |             | 9           |             |             |             |             | D3199-1       | BRACKET                          |
|             |             |             |             |             |             | 1           |             | D3199-3       | FORWARD BRACKET, LH              |
|             |             |             |             |             |             |             | 1           | D3199-4       | FORWARD BRACKET, RH              |
| 1           | 1           |             | 1           |             |             |             |             | D3202-1       | COVER                            |
|             |             | 4           |             |             |             |             |             | D3203-1       | HANDLE                           |
|             |             | 1           |             |             |             |             |             | D3220-041     | DOUBLER                          |
|             |             | 1           |             |             |             |             |             | D3220-042     | DOUBLER                          |
|             |             | 2           |             |             |             |             |             | D3220-3       | DOUBLER                          |
|             |             |             |             | 7           |             |             |             | D3121-21      | BOLT                             |
|             |             |             |             | 5           |             |             |             | D3121-241     | BEARING ASSEMBLY                 |
|             |             |             |             | 1           |             |             |             | D3137-3       | GUIDE                            |
|             |             |             |             | 1           |             |             |             | D3137-5       | WASHER                           |
|             |             |             |             | 2           |             |             |             | D3183-045     | BEARING ASSEMBLY                 |
|             |             |             |             |             | 3           |             |             | D3238-1       | SHIM                             |
|             |             |             |             |             | 1           |             |             | D3238-3       | SHIM                             |
|             |             |             |             |             | 2           |             |             | D3238-5       | SHIM                             |
|             |             |             |             |             | 6           |             |             | D3238-11      | SHIM                             |
|             |             |             |             |             | 2           |             |             | D3238-13      | SHIM                             |
|             |             |             |             |             | 4           |             |             | D3238-15      | SHIM                             |
|             |             | 8           |             |             |             |             |             | NAS1149D0463J | WASHER (AN960JD416L)             |
|             |             | 8           |             |             |             |             |             | MS21042L4     | NUT (OR MS21042-4)               |
|             |             | 16          |             |             |             |             |             | MS24694-S98   | SCREW                            |
|             |             |             |             | 1           |             |             |             | MS24694-S101  | SCREW                            |